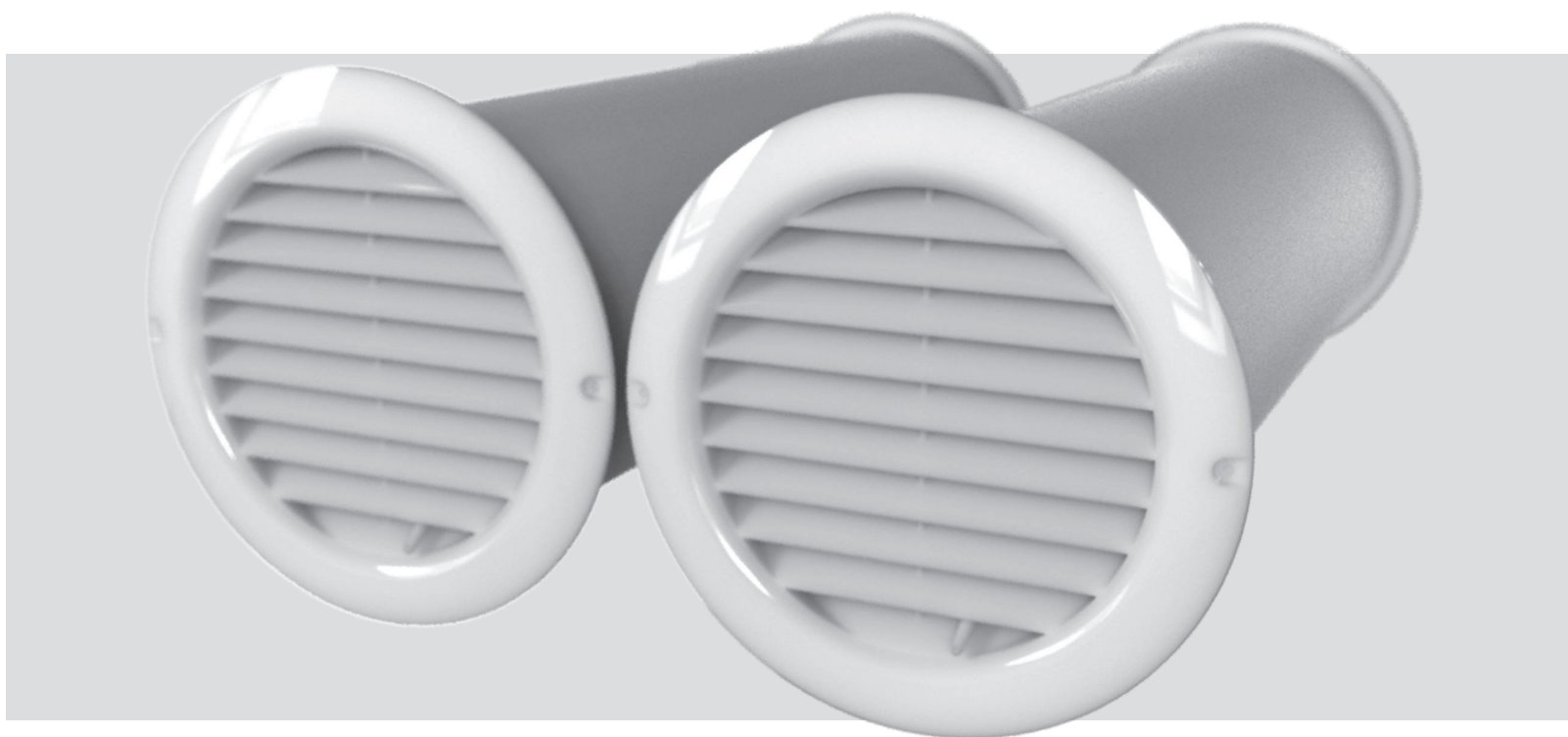


USER'S MANUAL

TwinFresh Easy



Single-room reversible energy
regeneration ventilator



CONTENT

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The user's manual consisting of the technical details, operating instructions and technical specification applies to the installation and mounting of the single-room energy regeneration reversible

ventilator TwinFresh Easy, (hereinafter «the unit» as mentioned in the «Safety Requirements» and «Manufacturer's Warranty» sections as well as in warnings and information blocks).

SAFETY REQUIREMENTS

Read the user's manual carefully prior to installing and operating the unit.

Fulfil the user's manual requirements as well as the provisions of all the applicable local and national construction, electrical and technical norms and standards.

The warnings contained in the user's manual must be considered most seriously since they contain vital personal safety information. Failure to follow the rules and safety precautions noted in this user's manual may result in an injury or unit damage.

After a careful reading of the manual, keep it for the entire service life of the unit.

While transferring the unit control the User's manual must be turned over to the receiving operator.

Symbol legend:

	WARNING!
	DO NOT!

UNIT MOUNTING AND OPERATION SAFETY PRECAUTIONS



- Disconnect the unit from power mains prior to any installation operations.



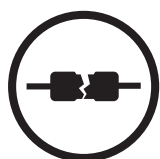
- Unpack the unit with care.



- Do not lay the power cable of the unit in close proximity to heating equipment.



- While installing the unit follow the safety regulations specific to the use of electric tools.



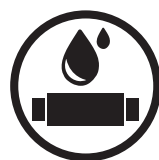
- Do not use damaged equipment or cables when connecting the unit to power mains.



- Do not operate the unit outside the temperature range stated in the user's manual.
- Do not operate the unit in aggressive or explosive environments.



- Do not touch the unit controls with wet hands.
- Do not carry out the installation and maintenance operations with wet hands.



- Do not wash the unit with water.
- Protect the electric parts of the unit against ingress of water.

UNIT MOUNTING AND OPERATION SAFETY PRECAUTIONS



- Do not allow children to operate the unit.



- Disconnect the unit from power mains prior to any technical maintenance.



- Do not store any explosive or highly flammable substances in close proximity to the unit.



- When the unit generates unusual sounds, odour or emits smoke disconnect it from power supply and contact the Seller.



- Do not open the unit during operation.



- Do not direct the air flow produced by the unit towards open flame or ignition sources.



- Do not block the air duct when the unit is switched on.



- In case of continuous operation of the unit periodically check the security of mounting.



- Do not sit on the unit and avoid placing foreign objects on it.



- Use the unit only for its intended purpose.



RECYCLE AT THE END OF THE SERVICE LIFE.

DO NOT DISPOSE THE PRODUCT WITH UNSORTED MUNICIPAL TRASH.

PURPOSE

The unit is designed to ensure continuous mechanical air exchange in houses, offices, hotels, cafes, conference halls and other utility and public spaces.

The ventilator is equipped with a ceramic regenerator that enables supply of fresh filtered air heated by means of extract air heat energy regeneration.

The ventilator is designed for through-the-wall mounting.



THE UNIT MAY NOT BE OPERATED BY CHILDREN OR PERSONS WITH REDUCED PHYSICAL, MENTAL OR SENSORY CAPACITIES, OR LACKING THE APPROPRIATE TRAINING.

THE UNIT MUST BE INSTALLED AND CONNECTED ONLY BY PROPERLY QUALIFIED PERSONNEL AFTER THE APPROPRIATE BRIEFING.

THE CHOICE OF UNIT INSTALLATION LOCATION MUST PREVENT UNAUTHORIZED ACCESS BY UNATTENDED CHILDREN.

The unit is rated for continuous operation.

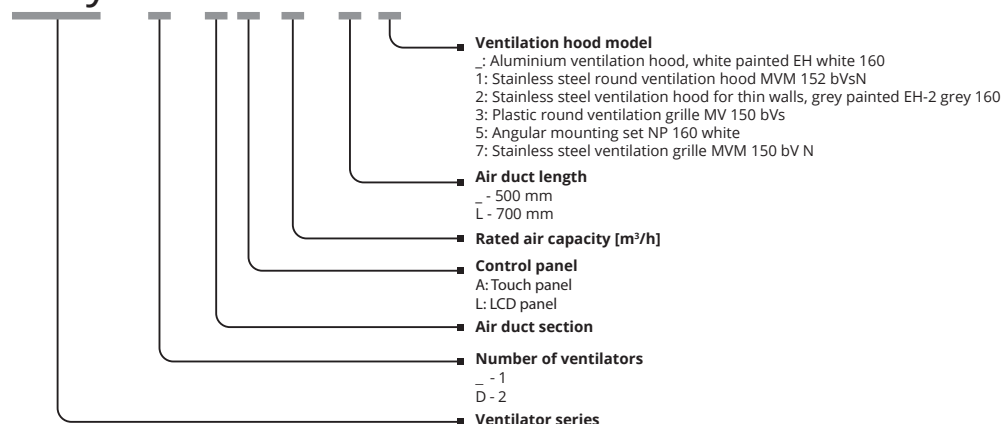
Transported air must not contain any flammable or explosive mixtures, evaporation of chemicals, sticky substances, fibrous materials, coarse dust, soot and oil particles or environments favourable for the formation of hazardous substances (toxic substances, dust, pathogenic germs).

DELIVERY SET

Name	Quantity	
	TwinFresh Easy RL-50-7	TwinFresh Easy-D RL-50-7
Air duct	1 item	2 items
Sound-absorbing layer	1 item	2 items
Assembled cartridge	1 item	2 items
Internal round ventilation grille	1 item	2 items
Internal square ventilation grille	1 item	2 items
External grille	1 item	2 items
Control panel	1 item	1 item
Remote control	1 item	1 item
Mounting fasteners	1 item	1 item
Mounting box	1 item	1 item
User manual	1 item	1 item
Packing box	1 item	1 item

DESIGNATION KEY

TwinFresh Easy - X XX-X-X-X



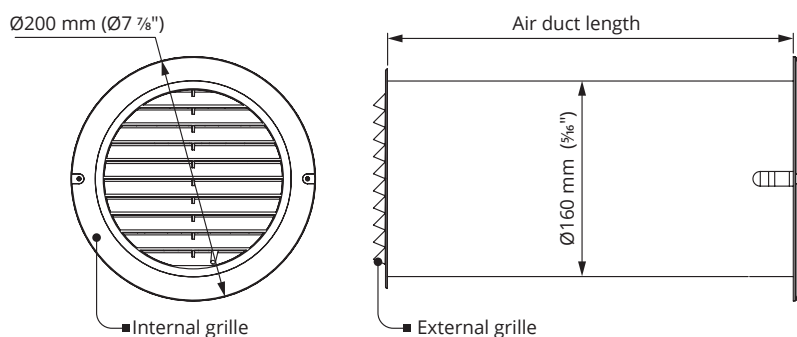
TECHNICAL DATA

The ventilator is rated for indoor application.

The ventilator is rated as a class II electric appliance.

The ventilator design is regularly improved, so some models may slightly differ from those ones described in this manual.

Speed	TwinFresh Easy RL-50-7			TwinFresh Easy-D RL-50-7		
	I	II	III	I	II	III
Supply Voltage, 50-60 Hz [V]	1~100-240					
Power consumption [W]	0.90	2.65	6.70	2.17	4.58	12.19
Total current consumption [A]	0.018	0.035	0.071	0.030	0.053	0.115
RPM [min ⁻¹]	1070	1880	2920	1070	1880	2920
Air capacity [m ³ /h] (CFM)	15 (9)	30 (18)	50 (29)	15 (9)	30 (18)	50 (29)
Filters	G3 (MERV 7); F8 (MERV 13) option					
Transported air temperature [°C] (°F)	from -30 (-22) to 50 (122)					
Noise level, 1 m [dB(A)] (Sones)	24 (0.6)	31 (1.0)	34 (1.2)	24 (0.6)	31 (1.0)	34 (1.2)
Noise level, 3 m [dB(A)] (Sones)	15 (0.3)	22 (0.5)	25 (0.6)	15 (0.3)	22 (0.5)	25 (0.6)
Noise level attenuation [dB(A)] (Sones)	41 (2.5)					
Heat recovery efficiency [%]	97	90	82	97	90	82
Ingress protection rating	IP24					



The air duct length and the internal grille model depend on the ventilator model. For details, please refer to the Designation Key, page 4.

External grille may be replaced with an outer ventilation hood.

Overall dimensions of the ventilation hood are stated in the mounting instruction for respective ventilation hood.

DESIGN AND OPERATING LOGIC

The ventilator consists of decorative protecting internal grille, a cartridge, an air duct with a sound absorbing material and a protecting external ventilation grille.

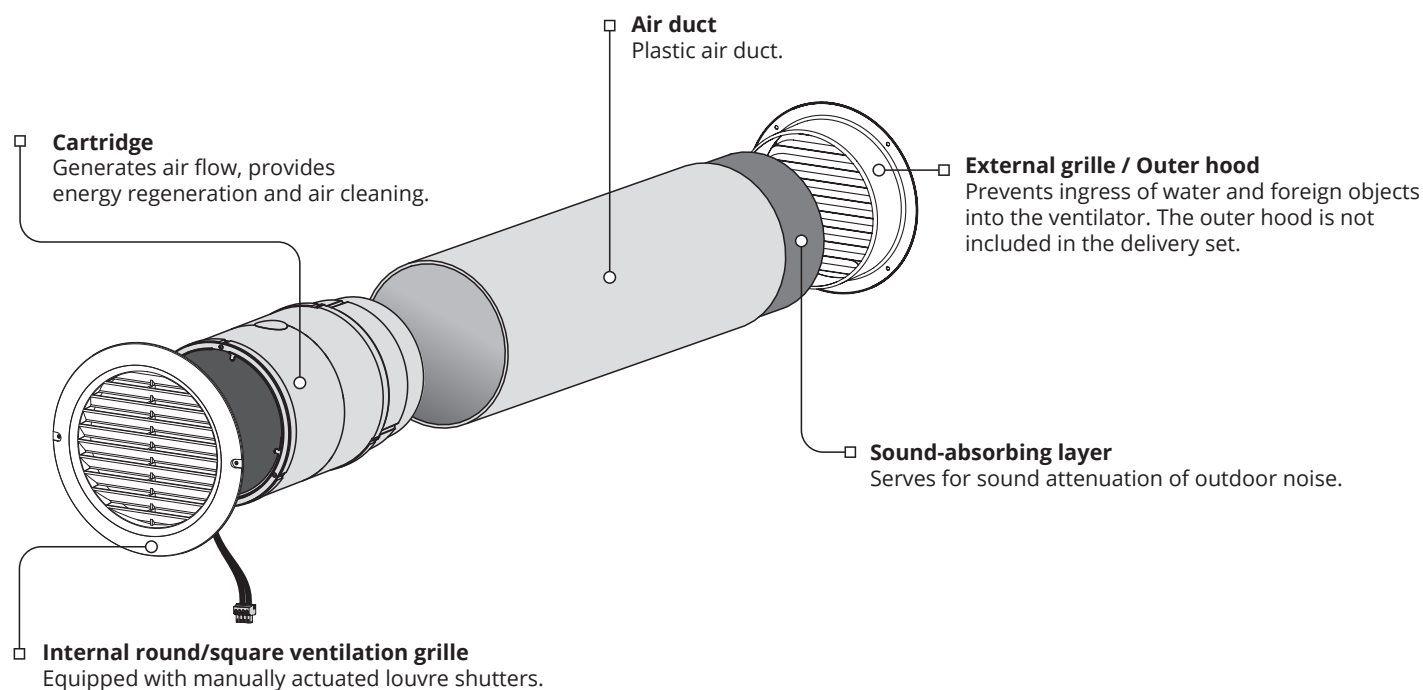
Cartridge is the basic functioning part of the ventilator.

The cartridge consists of a fan, a regenerator and two filters that ensure rough air filtration and prevent ingress of dust and foreign objects into the regenerator and the fan.

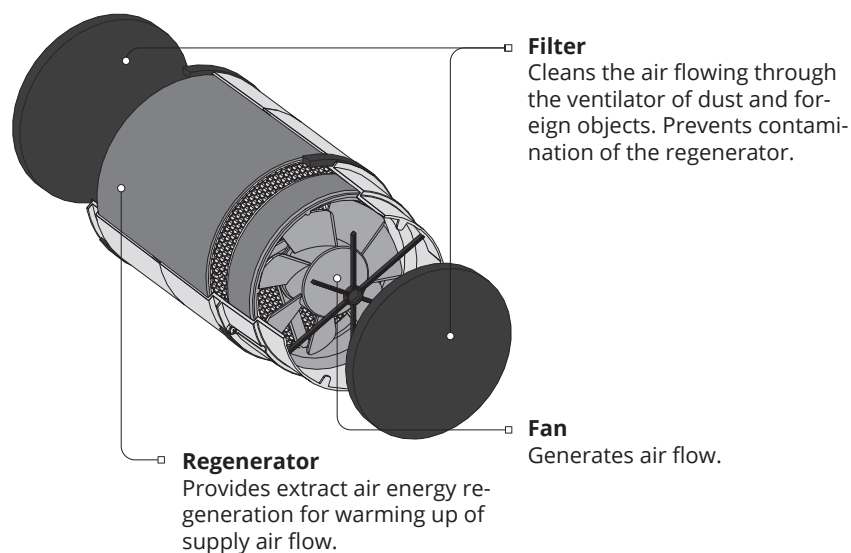
The internal grille is equipped with manually actuated shutters to close the air duct during the ventilator standstill.

The ventilation hood on the outer wall prevents ingress of water and foreign objects into the ventilator.

VENTILATOR DESIGN



CARTRIDGE DESIGN



Cartridge is a block consisting of removable filters and a solid fan-regenerator unit.

The filters are easy removable for technical maintenance.

VENTILATOR OPERATION MODES

The ventilator has two ventilation modes:

Ventilation. The ventilator operates in permanent supply or extract mode at set speed. In case of two ventilators operating in this mode one ventilator operates in supply and the other one in extract mode.

Regeneration. The ventilator operates in reversible mode with heat and humidity regeneration in two cycles, 70 seconds each. Cycle I. Warm stale air is extracted from the room. As it flows through the regenerator, it heats and moisturizes the regenerator, transferring up to 97 % heat energy.

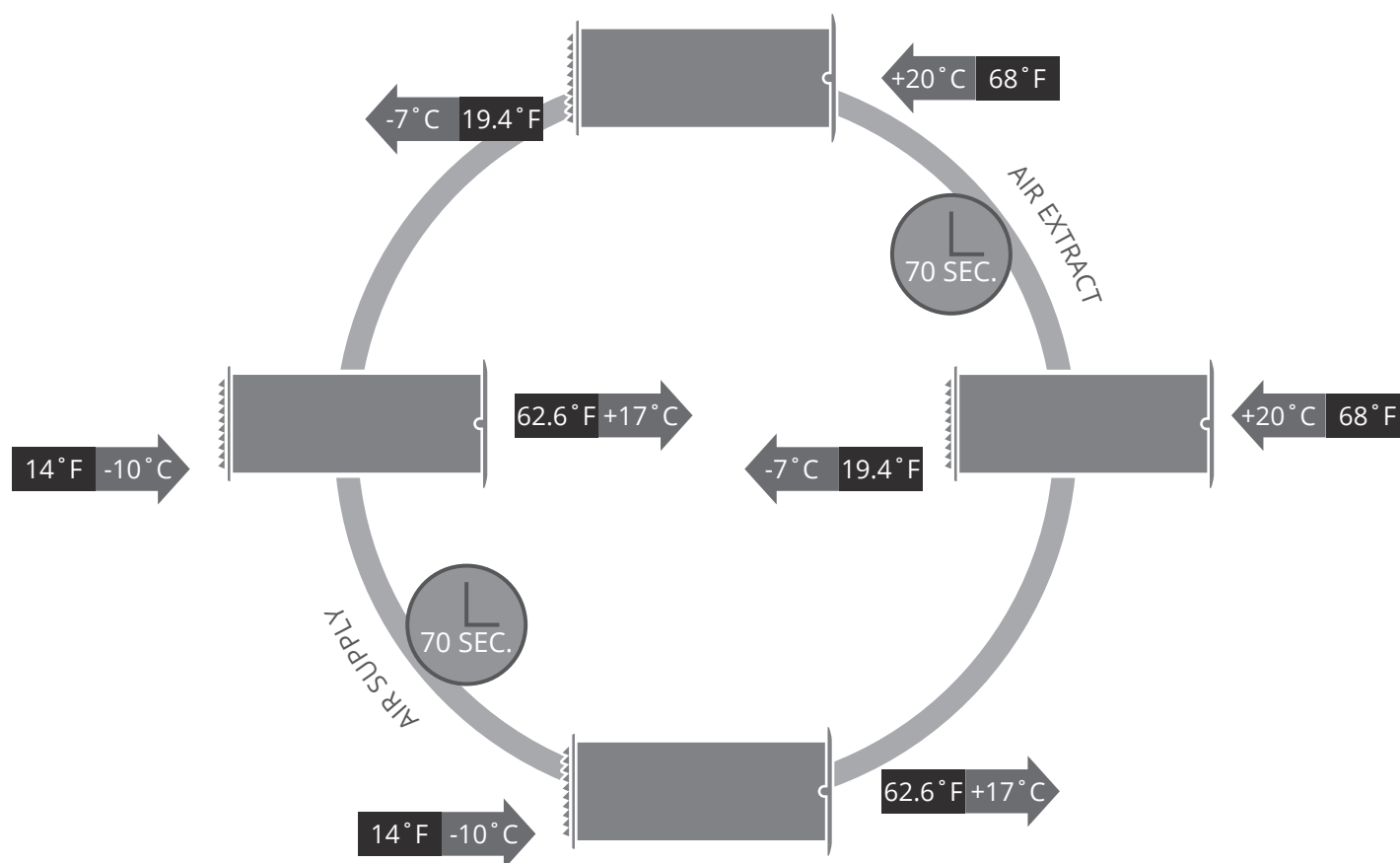
In 70 seconds as the ceramic regenerator gets warmed the ventilator is switched to supply mode.

Cycle II. Fresh intake air from outside flows through the ceramic regenerator and absorbs accumulated moisture and heat up to the room temperature.

In 70 seconds as the ceramic regenerator gets cooled down, the ventilator is switched into extract mode and the cycle is renewed.

In this operation mode in case each of two installed ventilator operate two cycles in opposite phases.

While one ventilator operates in air supply mode the other one operates in air extraction mode.



MOUNTING AND SET-UP

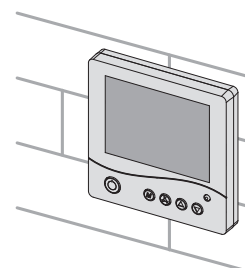
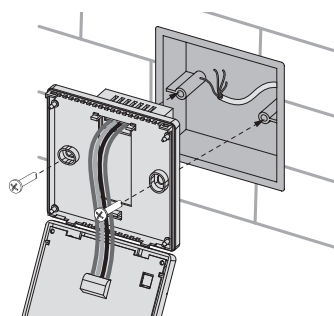
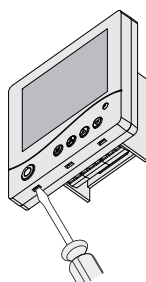
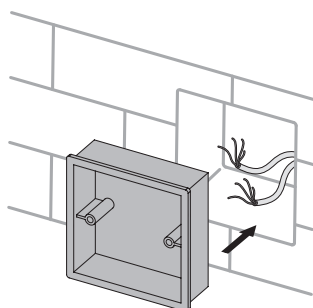
■ WALL-MOUNTED CONTROL PANEL INSTALLATION



MAKE SURE THAT THE CONTROL PANEL IS NOT DAMAGED. DO NOT USE A DAMAGED CONTROL PANEL! DO NOT INSTALL THE CONTROL PANEL ON AN UNEVEN SURFACE! WHILE TIGHTENING THE SCREWS, DO NOT APPLY EXCESSIVE FORCE TO PREVENT THE CONTROL PANEL CASING DEFORMATION.

Installation of a LCD control panel

1. Prepare a hole in the wall and route all the wires to the installation place. Insert the supplied mounting box for flush wall mounting.
2. Use a screwdriver to carefully undo the clips on the backside of the control panel and disconnect the front side from the back cover. While doing that do not disconnect the socket connectors in the casing.
3. Connect the wires to the terminal blocks on the backside in compliance with external wiring diagram. Screw the backside of the control panel to the mounting box through the fastening holes. The screws are included in the delivery set.
4. Install the control panel display and press it to fix.



VENTILATOR MOUNTING



READ THE USER'S MANUAL PRIOR TO MOUNTING THE VENTILATOR.



ATTENTION!

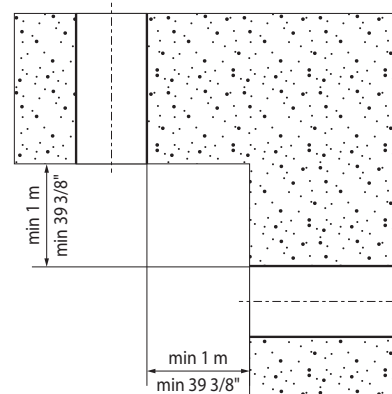
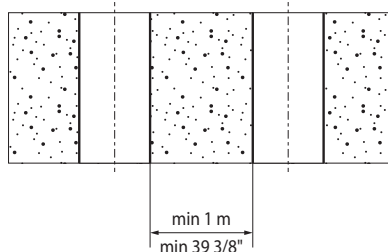
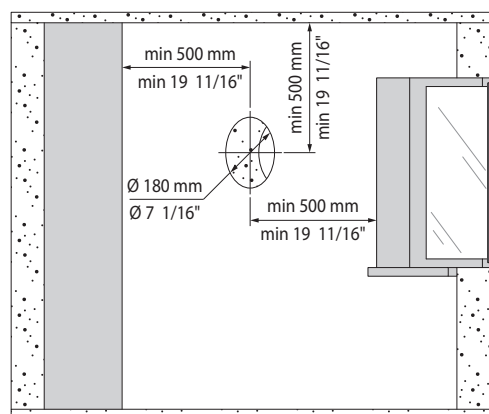
DO NOT BLOCK THE AIR DUCT OF THE INSTALLED VENTILATOR WITH DUST ACCUMULATING MATERIALS, SUCH AS CURTAINS, CLOTH SHUTTERS, ETC. AS IT PREVENTS AIR CIRCULATION IN THE ROOM.

1. Prepare round core holes in the outer wall.

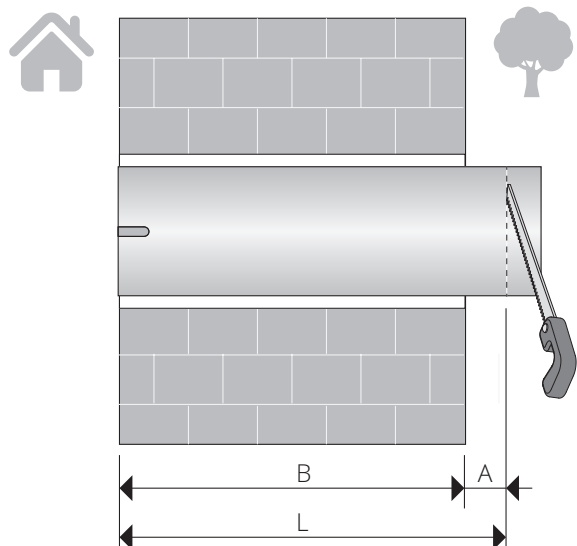
Prepare one or two round core holes in the outer wall, depending on the ventilation system equipment.

For efficient operation of the ventilation system it is recommended to install the ventilators as far apart from one another as possible. While preparing a core hole make preparations for layout of the power cable and other required cables.

The core hole size and minimum distance to a mounting surface, for example, a wall, ceiling or a window as well as the minimum distance between the ventilators are shown below.



2. Prepare air ducts of required length.



Measure the wall thickness B.

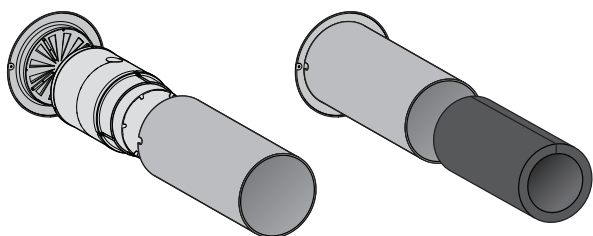
The air duct length is calculated as $L = B + A$, where A means an air duct segment that protrudes in the outer wall to enable installation of the external grille of the outer ventilation hood. For details, see the table below.

Outer hood/ external grille model	A, mm
EH 160	10
MVM 152 bVsN	0
EH-2 160	10-100
MV 150 bVs	0
MVM 150 bV N	0

Cut the air duct to the length L, without consideration to the cable recess.

Insert the air duct into a prepared hole in the wall. The cable recesses must be located on inner wall side. The air duct end on the must be flush with the inner wall side.

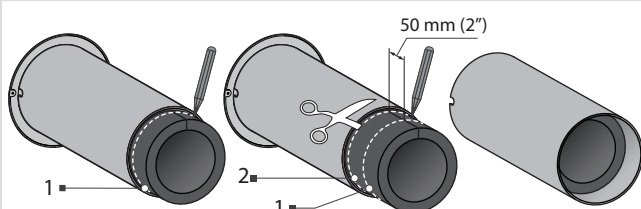
3. Insert the sound-absorbing layer in the air duct.



Prior to installation adjust its length with respect to the dimensions of the cartridge, internal grille, external grille and the outer hood. Insert the cartridge during adjustment in the air duct and cover it with the internal grille.

Roll the sound-absorbing layer to match the air duct diameter with the protecting paper layer outside and insert the roll in the air duct against stop.

Do not remove the paper layer!



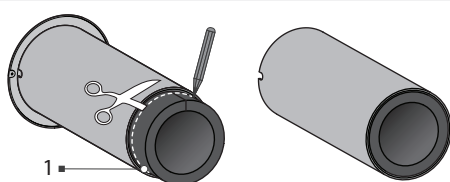
Ventilator with internal grille.

Mark the sound-absorbing layer at the end of the air duct as 1.

From the mark 1 measure 50 mm (2") and make the mark 2. Cut the excessive part of the sound-absorbing layer.

Insert the adjusted and ready sound-absorbing layer into the air duct.

No glue is required for fixation.



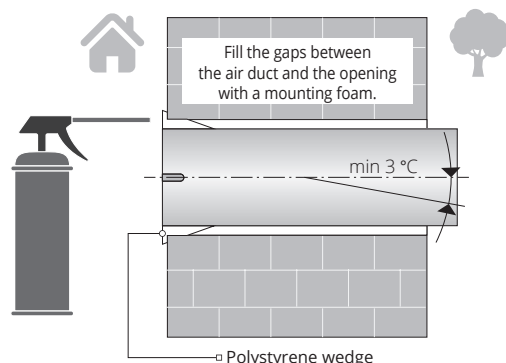
Ventilator with outer hood (option).

Mark the sound-absorbing layer at the end of the air duct as 1. Cut the excessive part of the sound-absorbing layer.

Insert the adjusted and ready sound-absorbing layer into the air duct.

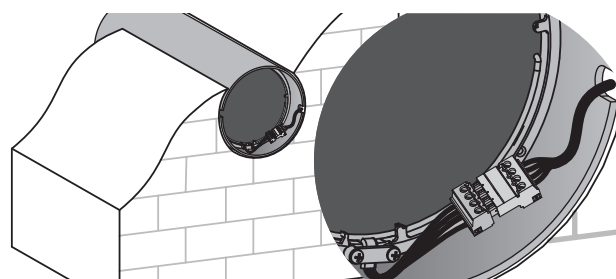
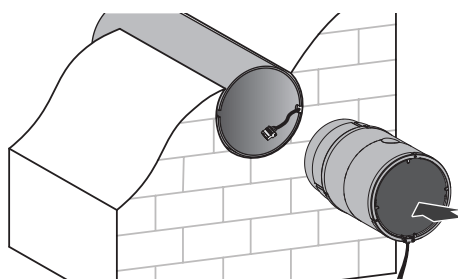
No glue is required for fixation.

4. Insert the air duct in the wall.

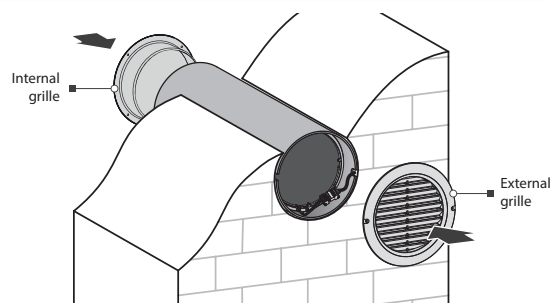


Install the air duct with the minimum slope 3° downwards. Fill the gaps between the air duct and the opening with a mounting foam.

5. Install the cartridge in the air duct. Connect the socket connector from the control panel in compliance with the external wiring diagram, page 11. Connect the socket connectors of the cartridge and the control panel.



6. Install the internal grille and fix external grille.



For mounting of the outer ventilation hood, please refer to a respective hood installation instruction.

UNIT CONNECTION AND CONTROL



DISCONNECT THE UNIT FROM POWER SUPPLY PRIOR TO ANY ELECTRIC INSTALLATION OPERATIONS.

INSTALLATION SHALL ONLY BE PERFORMED BY A PROFESSIONAL ELECTRICIAN QUALIFIED FOR UNASSISTED OPERATIONS WITH ELECTRICAL INSTALLATIONS UP TO 1000 V AFTER CAREFUL STUDY OF THE PRESENT USER'S MANUAL.

THE RATED ELECTRICAL PARAMETERS ARE STATED ON THE RATING PLATE. ANY TAMPERING WITH THE INTERNAL CONNECTIONS IS PROHIBITED AND WILL VOID THE WARRANTY.

The ventilator is rated for connection to single-phase ac 100-230 V/ 50-60 Hz power mains.

Connect the ventilator to power mains via a thermal magnetic circuit breaker, integrated into a house cabling system.

The circuit breaker trip current must exceed the consumption current of the ventilator. For details, please refer to table at page 5.

For electric installations use insulated, durable and heat-resistant electric leads (cables, conductors) with the minimum cross section 0.5 up to 0.75 mm² for the power cable and 0.25 mm² for the control cables.

The above wire value is tentative.

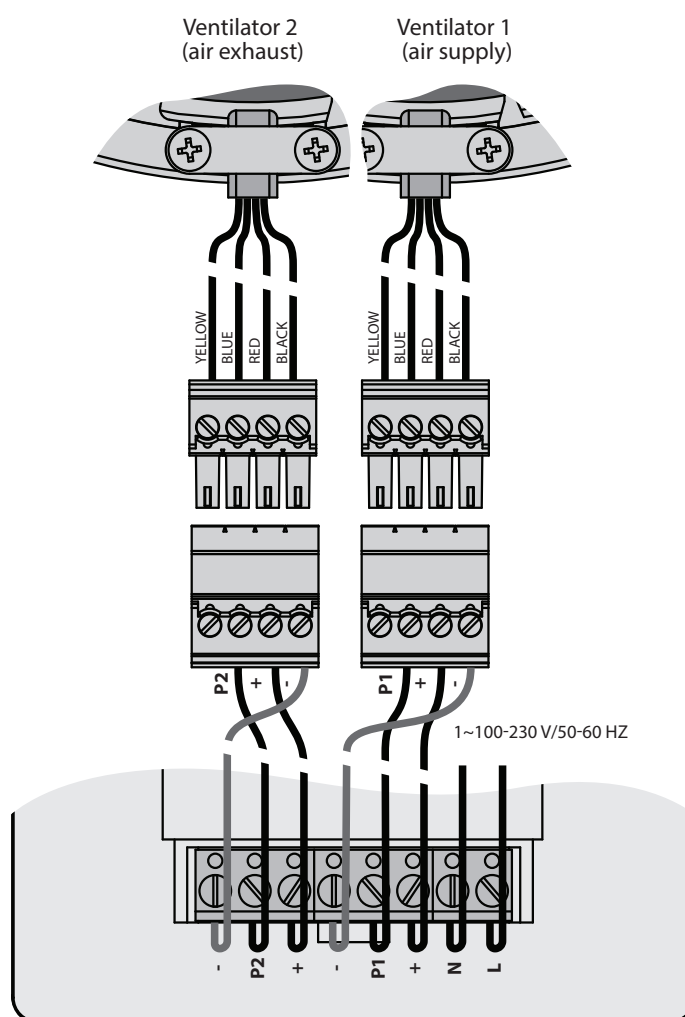
The control cable must be shielded.

While selecting the required cable cross section consider the cable type, its maximum heating temperature, insulation, length and installation method.

Use copper wires for all the electric connections!

Connect the ventilator to power mains in compliance with wiring diagram.

EXTERNAL WIRING DIAGRAM WITH LCD CONTROL PANEL



VENTILATOR OPERATION

The ventilator is operated with the control panel.

The following parameters are set with the control panel:

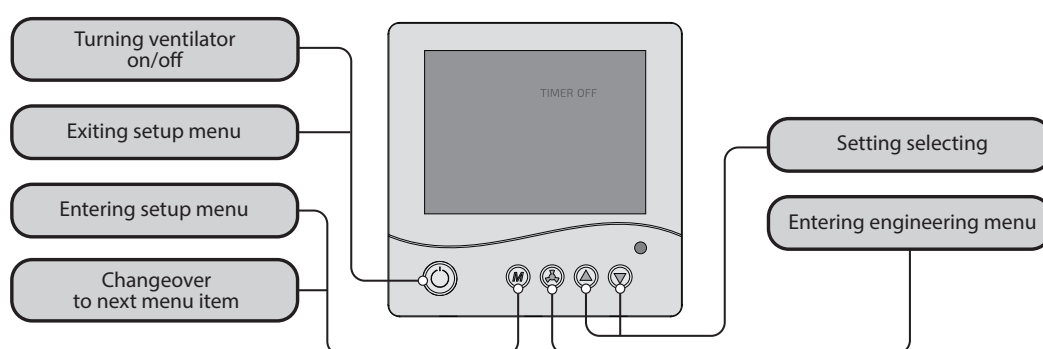
- Ventilator speed stage: I, II, III;
- Operation mode: Regeneration or Ventilation;
- Timer-based operation of the ventilator: 4 hours at speed III or 8 hours at speed I.

The control panel displays the following parameters:

- current ventilator speed;
- current operation mode of the ventilator;
- timer operation status (On/Off);
- filter replacement/cleaning need according to indications of the hour meter (factory setting 90 days);
- emergency shutdown of the ventilator in case of a motor failure.

In case of power cut-off the set parameters are saved in the non-volatile memory of the control panel.

VENTILATOR OPERATION WITH THE BUTTONS ON THE LCD CONTROL PANEL

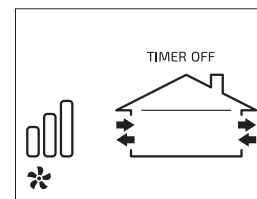


1. Turning ventilator on/off

Connect the ventilator to power mains. The control panel displays the operating status of the timer.

Press the button  to turn the ventilator off.

The control panel displays the current speed, active operation mode and the timer operation status.



2. User menu.

Press the button  in cycles for changeover between the user menu items.

-  — Speed;
-  — Timer;
-  — Operation mode;
-  — Engineering menu.

3. Parameter setting in user menu.

 — Speed

Parameter setting using  or  buttons.

- Speed I — 
- Speed II — 
- Speed III — 



⌚ — Timer

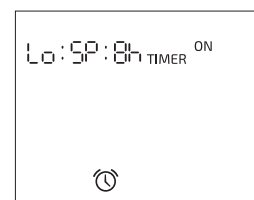
Parameter setting with the buttons  or .

4 hours at the speed III — H : SP : 4h TIMER ON

8 hours at the speed I — Lo : SP : 8h TIMER ON

Turn off the timer — TIMER OFF

After expiry of the set time period the ventilator reverts to a pre-set speed.



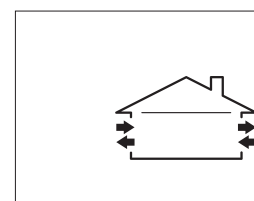
— Operation mode

Parameter setting with the buttons  or .

Regeneration — 

Ventilation — 

If two ventilators are installed, the air flow direction is determined by the external wiring diagram, see page 11.



4. Engineering menu

Press the button  to enter Engineering menu .

For changeover of the Engineering menu items press the button  sequentially.

FIL — Operation hour meter.

1 or 2 — Package

SLEEP — Turning-OFF mode

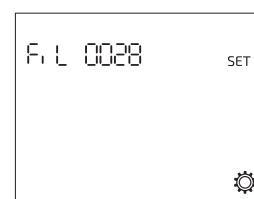
TYPE — Speed setting



5. Speed setting in Engineering menu.

FIL — Operation hour meter.

The hour meter shows the actual hours-run time. To reset the hour meter press and hold the button  for 4-5 seconds.

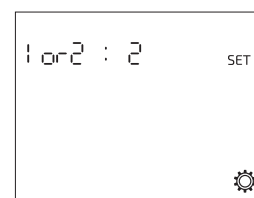


1 or 2 — Package

Parameter setting with the buttons  or .

One ventilator - 1

Two ventilators - 2



SLEEP — Turning-OFF mode

Parameter setting with the buttons  or .

ON: turning the ventilator OFF by the user is enabled.

OFF: turning the ventilator OFF by the user is disabled. The ventilator will continue its operation with low speed.

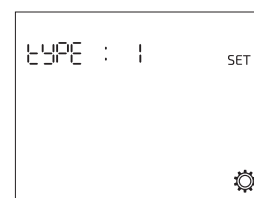


TYPE — Speed setting

Parameter setting with the buttons  or .

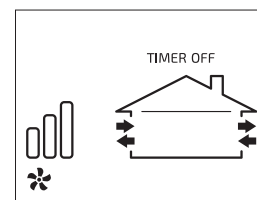
1: ventilator with a round grille;

2: ventilator with a square grille.



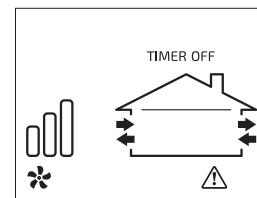
6. Reset to User menu.

Press the button  sequentially to open the main window of the user menu. The main window will appear automatically 20 seconds after any button was last pressed on the control panel.



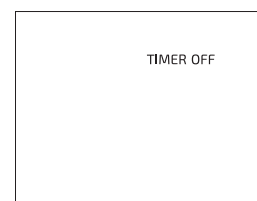
7. Alarm indicator.

 — The alarm indicator is displayed during a motor failure.

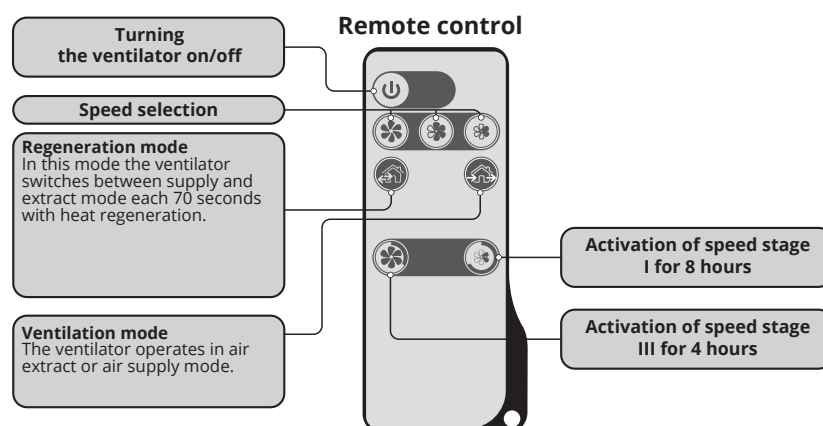


8. Turning ventilator off.

Open the main window and press the button  to turn the ventilator off. If the timer was activated, the ventilator turns off only after expiry of the set time. To set the ventilator up in OFF-mode start from the point 2.



REMOTE CONTROL



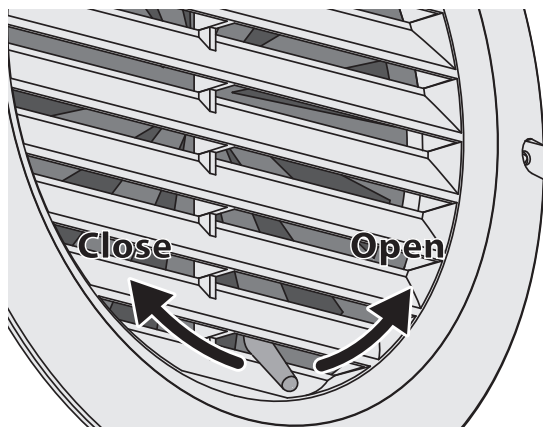
	Turning the ventilator on/off
	Setting ventilator speed: III-II-I respectfully
	Regeneration mode The ventilator operates 70 seconds on supply mode and the next 70 seconds in extract mode with energy regeneration.
	Ventilation mode The ventilator operates exclusively in supply or extract mode. If two ventilators are installed in one system, the air flow direction is determined by the connection in the external wiring diagram, page 11.
	Timer control buttons:  — 4 hours at the speed III  — 8 hours at the speed I After expiry of the set time period the ventilator reverts to a pre-set speed. Press any manual speed control button to deactivate the timer.

AIR DUCT CLOSING

Round internal grille

To close the air duct rotate a small handle between the louvre shutters clockwise against stop.

To open the air duct rotate this handle counter-clockwise.



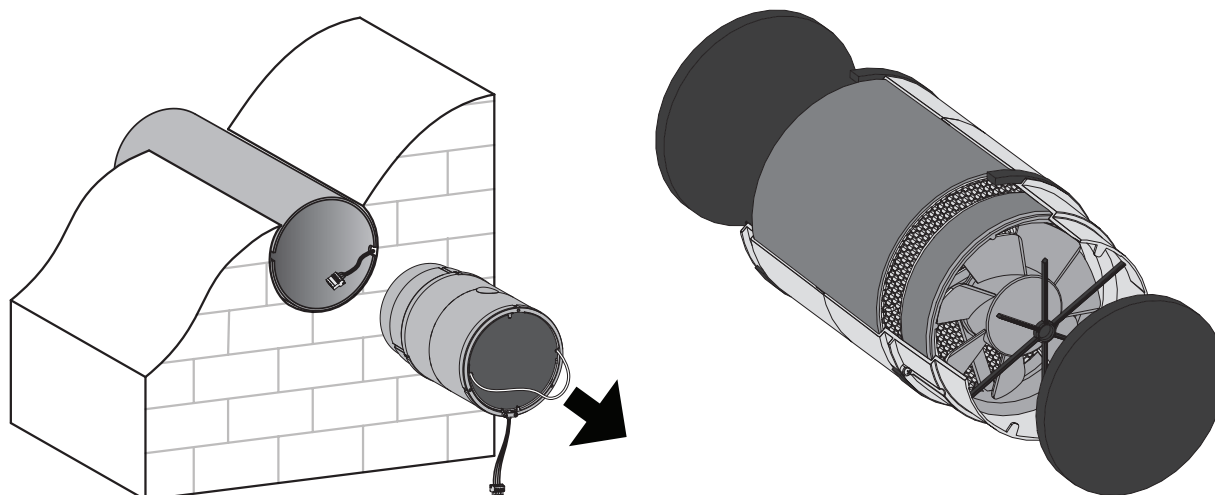
MAINTENANCE



DISCONNECT THE UNIT FROM POWER SUPPLY BEFORE ANY MAINTENANCE OPERATIONS!

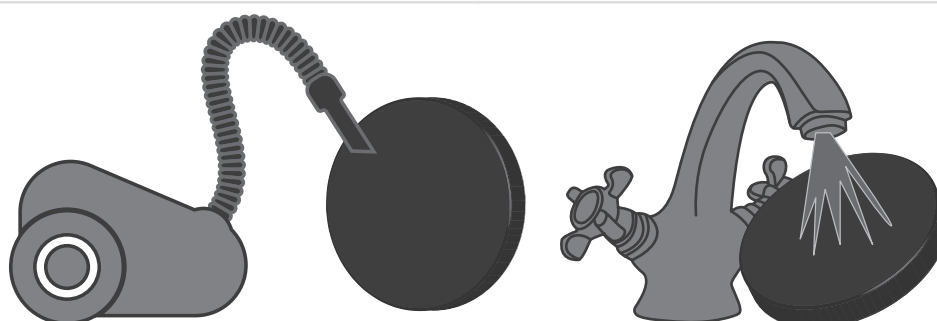
Maintenance of the ventilator means regular cleaning of the ventilator surfaces of dust and cleaning or replacement of the filters. Accessing the main units for servicing and maintenance as follows:

Disconnect the socket connectors and pull the cord to remove the cartridge from the air duct. Remove the filters from the cartridge.



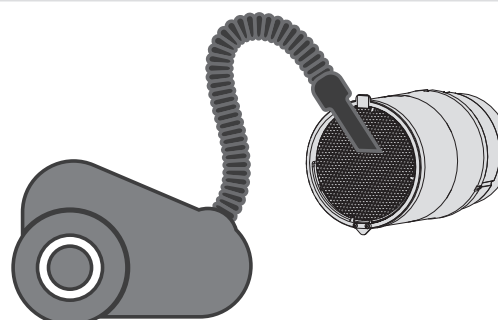
Clean the filters as often as required, but at least 3 times a year.

- After expiry of the period set for the hour meter (factory setting 90 days) the filter replacement indicator  appears on the control panel display.
- Wash the filters, let those dry out and install the dry filters inside the air duct.
- Vacuum cleaning is allowed.
- The filter rated service life is 3 years.
- Contact the Seller for spare filters.



Even regular technical maintenance may not completely prevent dirt accumulation on the regenerator and the fan.

- Clean the regenerator regularly to ensure its high heat recovery efficiency.
- Clean the regenerator with a vacuum cleaner at least once a year.



TROUBLESHOOTING

TROUBLES AND TROUBLESHOOTING

Fault	Possible reasons	Remedy
The fan does not move up during start-up of the ventilator. The control panel displays no information and does not respond to the button pressing.	No power supply.	Make sure that the ventilator is properly connected to power mains and make any corrections, if required.
The control panel displays an alarm indicator  .	Motor is jammed, the impeller blades are clogged.	Turn the ventilator off. Troubleshoot the motor jam. Clean the blades. Restart the ventilator.
	Communication loss in connecting cable between the fan motor and the control panel.	Turn the ventilator off. Contact the Seller for further information.
Circuit breaker tripping during the ventilator start-up.	Overcurrent as a result of short circuit in the electric circuit.	Turn the ventilator off. Contact the Seller for further information.
Low air flow.	Low set fan speed.	Set higher speed.
	The filters, the fan or the regenerator is soiled.	Clean or replace the filter. Clean the fan and the regenerator.
High noise, vibration.	The impeller is soiled.	Clean the impeller.

STORAGE AND TRANSPORTATION REGULATIONS

Store the unit in the manufacturer's original packing box in a dry ventilated premise at ambient temperatures from +5 °C (+41 °F) up to +40 °C (104 °F).

Storage environment must not contain aggressive vapours and chemical mixtures provoking corrosion, insulation and sealing deformation.

Use suitable hoist machinery for handling and storage operations to prevent possible damage to the unit.

Follow the handling requirements applicable for the particular type of cargo.

The unit can be carried in the original packing by any mode of transport provided proper protection against precipitation and mechanical damage.

Avoid sharp blows, scratches or rough handling during loading and unloading.

MANUFACTURER'S WARRANTY

The warranty period is 24 months after the retail sale date provided the user's observance of the transportation, storage, mounting and operation regulations.

Should any malfunctions occur in the course of the unit operation through the Manufacturer's fault during the guaranteed period of operation the user is entitled to elimination of faults by the manufacturer by means of warranty repair at the factory free of charge.

The warranty repair shall include work specific to elimination of faults in the unit operation to ensure its intended use by the user within the guaranteed period of operation.

The faults are eliminated by means of replacement or repair of the unit components or a specific part of such unit component.

The warranty repair does not include:

- Routine technical maintenance;
- Unit installation / dismantling;
- Unit setup.

To benefit from warranty repair the user must provide the unit, the user's manual with the purchase date stamp and the payment document certifying the purchase.

The unit model must comply with the one stated in the user's manual.

Contact the Seller for warranty service.

The manufacturer's warranty does not apply to the following cases:

- User's failure to submit the unit with the entire delivery package as stated in the user's manual including submission with missing component parts previously dismantled by the user.
- Mismatch of the unit model and the brand name with the information stated on the unit packing and in the user's manual.
- User's failure to ensure timely technical maintenance of the unit.
- External damage to the unit casing (excluding external modifications as required for installation) and internal components caused by the user.
- Redesign or engineering changes to the unit.
- Replacement and use of any assemblies, parts and components not approved by the manufacturer.
- Unit misuse.
- User's violation of the unit installation regulations.
- User's violation of the unit control regulations.
- Unit connection to the power mains with a voltage different from the one stated in the user's manual.
- Unit breakdown due to voltage surges in the power mains.
- Discretionary repair of the unit by the user.
- Unit repair by any persons without the manufacturer's authorization.
- Expiration of the unit warranty period.
- User's violation of the unit transportation regulations.
- User's violation of the unit storage regulations.
- Wrongful actions against the unit committed by third parties.
- Unit breakdown due to circumstances of insuperable force (fire, flood, earthquake, war, hostilities of any kind, blockades).
- Missing seals if provided by the user's manual.
- Failure to submit the user's manual with the unit purchase date stamp.
- Missing payment document certifying the unit purchase.



**FOLLOWING THE REGULATIONS STIPULATED HEREIN
WILL ENSURE A LONG AND TROUBLE-FREE OPERATION OF THE UNIT.**



**USERS' WARRANTY CLAIMS SHALL BE SUBJECT TO REVIEW
ONLY UPON PRESENTATION OF THE UNIT, THE PAYMENT DOCUMENT AND THE USER'S
MANUAL WITH THE PURCHASE DATE STAMP.**

ACCEPTANCE CERTIFICATE

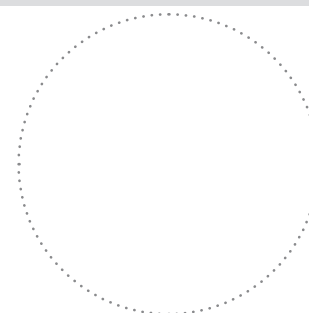
Unit Type	The single-room reversible energy regeneration ventilator
Model	TwinFresh Easy _____
Serial Number	
Manufacture Date	
We hereby declare that the product complies with the essential protection requirements of Electromagnetic Council Directive 2004/108/EC, 89/336/EEC and Low Voltage Directive 2006/95/EC, 73/23/EEC and CE-marking Directive 93/68/EEC on the approximation of the laws of the Member States relating to electromagnetic compatibility. This certificate is issued following test carried out on samples of the product referred to above.	
Quality Inspector's Stamp	

SELLER INFORMATION

Outlet Name	
Address	
Phone Number	
E-mail	
Purchase Date	

This is to certify acceptance of the complete ventilator delivery with the user's manual. The warranty terms are acknowledged and accepted.

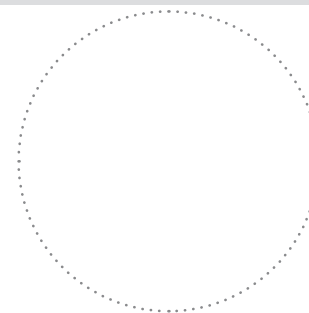
Customer's Signature	
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Seller's Stamp

INSTALLATION CERTIFICATE

The single-room reversible energy regeneration ventilator TwinFresh Easy _____ has been connected to power mains pursuant to the requirements stated in the present user's manual.	
Company Name	
Address	
Phone Number	
Installation Technician's Full Name	
Installation Date:	Signature:



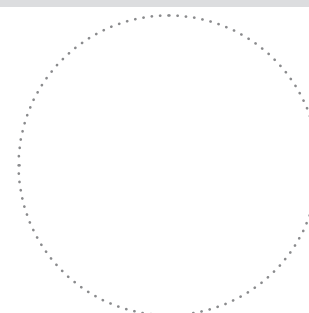
Installation Company Stamp

The ventilator has been installed in accordance with the provisions of all the applicable local and national construction, electrical and technical codes and standards. The ventilator operates normally as intended by the manufacturer.

Signature:	
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WARRANTY CARD

Unit Type	The single-room reversible energy regeneration ventilator
Model	TwinFresh Easy _____
Serial Number	
Manufacture Date	
Purchase Date	
Warranty Period	
Seller	



Seller's Stamp



V127EN-01